

# Wafer-Scale Oxygen-Doped MoS<sub>2</sub> Monolayer

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Monolayer MoS<sub>2</sub> is an emergent 2D semiconductor for next-generation miniaturized and flexible electronics. Although the high-quality monolayer MoS<sub>2</sub> is already available at wafer scale, doping of it uniformly remains an unsolved problem. Such doping is of great importance in view of not only tailoring its properties but also facilitating many potential large-scale applications. In this work, the uniform oxygen doping of 2 in wafer-scale monolayer MoS<sub>2</sub> (MoS<sub>2-x</sub>O<sub>x</sub>) with tunable doping levels is realized through an in situ chemical vapor deposition process. Interestingly, ultrafast infrared spectroscopy measurements and first-principles calculations reveal a reduction of bandgaps of monolayer MoS<sub>2-x</sub>O<sub>x</sub> with increased oxygen-doping levels. Field-effect transistors and logic devices are also fabricated based on these wafer-scale MoS<sub>2-x</sub>O<sub>x</sub> monolayers, and excellent electronic performances are achieved, exhibiting promise of such doped MoS<sub>2</sub> monolayers.

photodetectors, sensors, and integrated circuits.<sup>[1–6]</sup> Doping is an effective strategy to tailor their properties for practical applications. For example, photoluminescence (PL) quenching and bandgap decrease were observed in doped TMDC films;<sup>[7–14]</sup> doping could also increase their electrical conductivities and catalytic activities.<sup>[15–22]</sup> Different from the standard approach to dope silicon by ion implantation or diffusion, doping of such thin 2D materials may have many different choices such as element substitution, charge transfer, intercalation, and electrostatic field-effect doping.<sup>[23]</sup> Among these, substitutional doping could produce stable structures with covalent bonds between the hosting atoms and the doping atoms.

## 1. Introduction

2D transition metal dichalcogenides (TMDCs) have attracted enormous interests recently due to their excellent electrical/optical properties and versatile applications for wearable devices,

Monolayer MoS<sub>2</sub> is a typical 2D TMDC with n-type semiconducting characteristics.<sup>[24]</sup> Previous results have shown that doping in MoS<sub>2</sub> monolayers is able to improve their performances in electronics, optoelectronics, and catalysis.<sup>[7,12,15,19,21,22,25–28]</sup> Among various types of doping, oxygen

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substitutional doping has gained a lot of interests recently.<sup>[14,17,20]</sup> Such doping can be facilitated from the oxygen plasma treatment, UV–ozone exposure, calcination, or spontaneous oxidation in atmosphere, and in situ growth.<sup>[14,17,18,29,30]</sup> However, oxygen doping has only been investigated in limited sized samples, substitutional oxygen doping of monolayer MoS<sub>2</sub> films at a large scale, e.g., wafer scale, has not been realized yet.

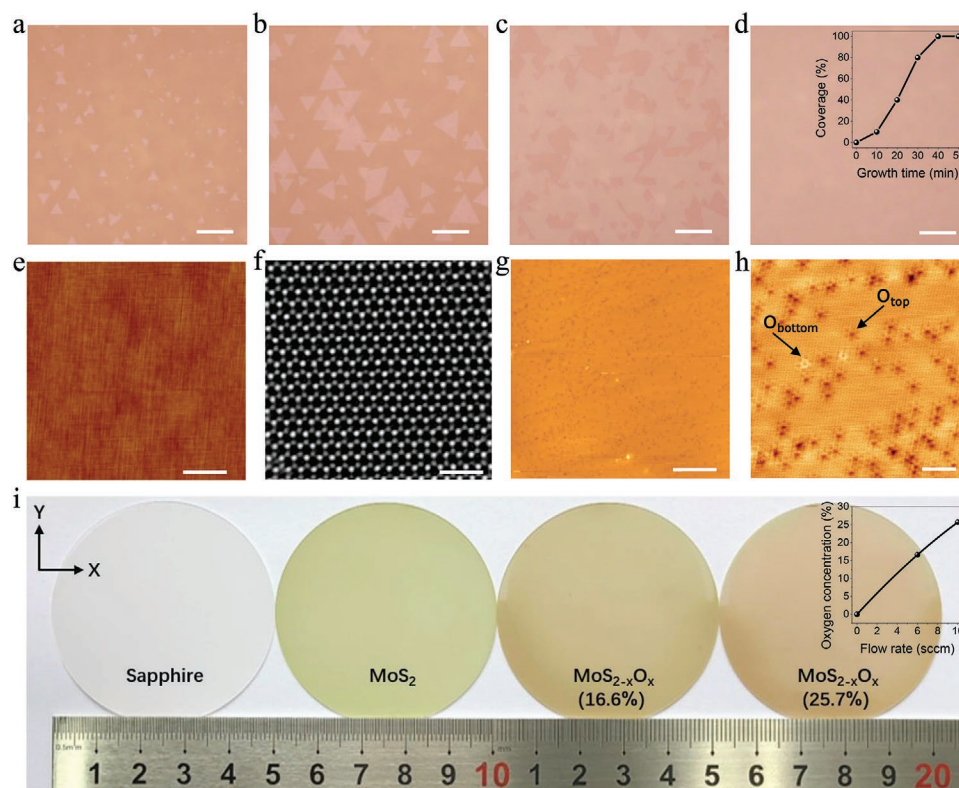
In this work, we show an in situ substitutional oxygen doping of 2 in. wafer-scale MoS<sub>2</sub> monolayers with tunable doping levels. Both ultrafast spectroscopy measurements and first-principles calculations demonstrate that the bandgap decreases with the increased oxygen-doping levels accompanied by a direct-to-indirect band transition. The homogeneity of the oxygen-doped MoS<sub>2</sub> wafers has been studied by atomic force microscope (AFM) images and Raman spectroscopy mapping. Furthermore, field-effect transistors (FETs) and logic devices made from MoS<sub>2-x</sub>O<sub>x</sub> films show improved electronic performances.

## 2. Results and Discussions

Wafer-scale monolayer MoS<sub>2-x</sub>O<sub>x</sub> films were grown on sapphire substrates by chemical vapor deposition (CVD) using S/MoO<sub>3</sub> as precursors and O<sub>2</sub> as the doping agent. Please see Figure S1a (Supporting Information) for the schematic diagram of the experimental setup. In our previous growth of individual MoS<sub>2-x</sub>O<sub>x</sub> grains,<sup>[30]</sup> we found that oxygen doping prefers a relative low

deposition temperature, e.g., ≈800 °C, compared with the growth of intrinsic (undoped) MoS<sub>2</sub> films at ≈900 °C. In this study, we optimized the growth parameter to realize the deposition of continuous monolayer MoS<sub>2-x</sub>O<sub>x</sub> films. In particular, we increased the amount of reaction precursors and shortened the distances between reaction precursors and target substrates for increased source concentration and nucleation density. In addition, the MoO<sub>3</sub>/S ratio was also increased slightly because MoO<sub>3</sub> is the limiting factor of coverage under this S-abundant atmosphere in the growth chamber. The growth process of wafer-scale monolayer MoS<sub>2-x</sub>O<sub>x</sub> films is illustrated in **Figure 1a–d**. In the initial stage of the growth process, triangular nuclei randomly formed on the surface of sapphire substrates and finally merged to a continuous monolayer film by an enlarging process. Note that, even if we prolonged the growth time, this in situ doping growth process also obeys a typical 2D self-limited growth mode. Unless the first monolayer film is fully covered, no bilayer nuclei would form. This process can be seen in the inset of Figure 1d, which shows the coverage of the monolayer films as a function of growth time up to 50 min.

The AFM image of an as-grown MoS<sub>2-x</sub>O<sub>x</sub> film is shown in Figure 1e with a clean and flat surface. Note that these periodic steps are from the preannealed sapphire substrates. Please also see the photo and AFM images in Figure S1b,c (Supporting Information) for more information. The atomic structure of monolayer MoS<sub>2-x</sub>O<sub>x</sub> film is characterized by both scanning transmission electron microscope (STEM) and scanning tunneling microscope



**Figure 1.** Growth process and characterization of monolayer MoS<sub>2-x</sub>O<sub>x</sub> films. a–d) Optical microscopy images of the growth process. Scale bars: 200 μm. Inset of panel (d) is the coverage of the monolayer films as a function of growth time. e) AFM image of monolayer film. Scale bar: 2 μm. f) STEM image of monolayer film. Scale bar: 1 nm. g,h) STM images of monolayer MoS<sub>2-x</sub>O<sub>x</sub> films. Set points: 2.7 V, 50 pA for panel (g) and 0.75 V, 100 pA for panel (h). Scale bars: 20 and 3 nm, respectively. O<sub>top</sub> and O<sub>bottom</sub> are figured out by arrows in panel (h). i) Photos of 2 in. wafer-scale sapphire substrate, MoS<sub>2</sub> monolayer, and MoS<sub>2-x</sub>O<sub>x</sub> monolayers with different oxygen concentrations. Inset of panel (i) is the oxygen concentration of the films as a function of oxygen flow rate.

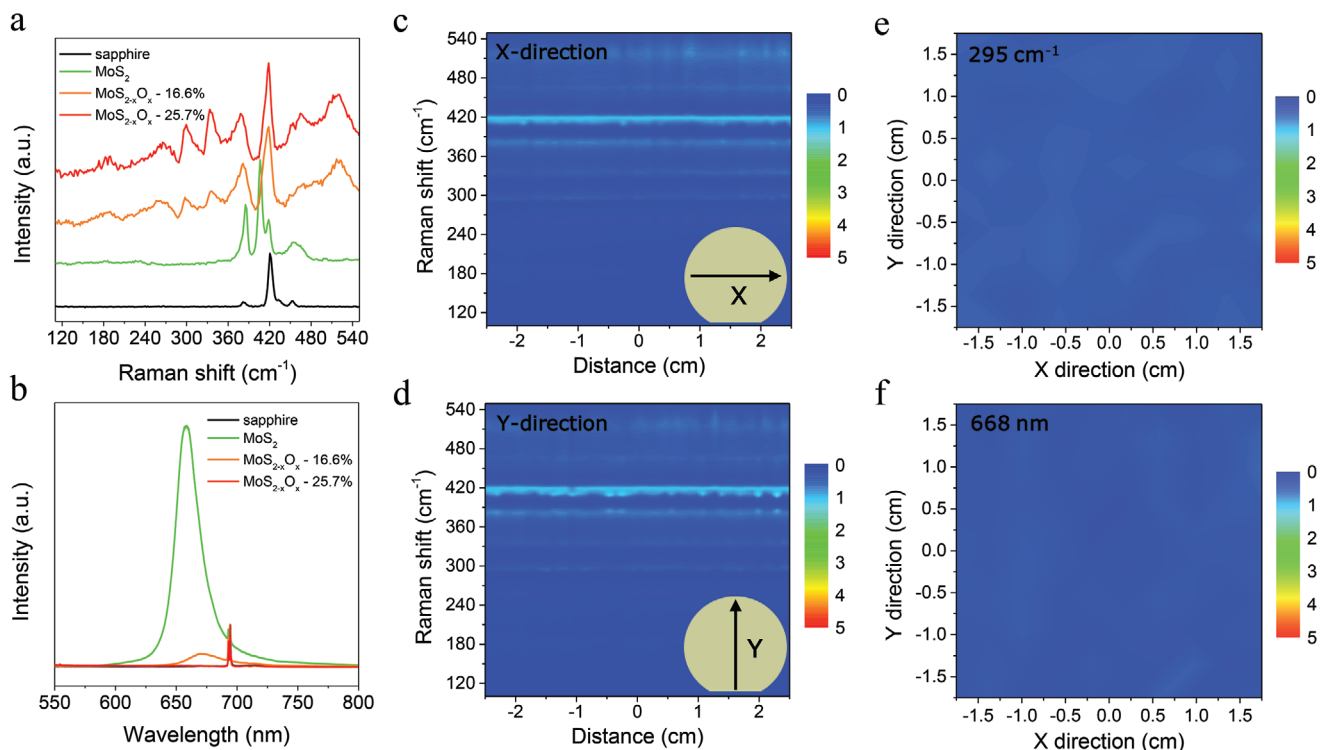
(STM), and the images are shown in Figure 1f–h. From the STEM image, we can see a nearly perfect lattice structure, and it is difficult to see the oxygen substitution atoms since their atomic number are close to that of sulfur atoms. In contrast, STM images provide clear identification of the oxygen atoms in the top or bottom sulfur atomic layer (also refer to the previous work<sup>[31,32]</sup>). We can see that most of the substitutional oxygen atoms are on the top layer. Furthermore, the STM images also demonstrated the spatial uniformity of the oxygen dopants from micro perspectives of nanometer magnitude. Please also see the AFM image and high-resolution STM image for MoS<sub>2-x</sub>O<sub>x</sub> monolayers in Figure S2 (Supporting Information).

The oxygen-doping levels are tunable by varying the oxygen flow rates during the growth. Larger oxygen flux would lead to higher concentration of dopants. Figure 1i shows the photos of 2 in. lightly and heavily doped MoS<sub>2-x</sub>O<sub>x</sub> wafers, as well as bare sapphire and intrinsic MoS<sub>2</sub> wafers for comparison. The color of the monolayer films changes from olivine (lightly doped) to umber (heavily doped). The oxygen concentrations of the films estimated by X-ray photoelectron spectroscopy (XPS) are 16.6% and 25.7% for the above shown lightly and heavily doped films, respectively. Please see Figure S3 (Supporting Information) for more information on the XPS spectra and according analysis. The tunability of the doping level is correlated to the oxygen flow rate quantitatively. For example, 6 and 10 sccm high-purity O<sub>2</sub> flowed into the chamber for the growth of MoS<sub>2-x</sub>O<sub>x</sub> films lead to oxygen concentrations of 16.6% and 25.7%, respectively. Inset of Figure 1i shows the oxygen concentration of the films as a function of oxygen flow rate, and the curve is obtained by

the polynomial fitting of the data points. Furthermore, MoS<sub>2-x</sub>O<sub>x</sub> monolayers are also able to grow on double-side-polished sapphire substrates as shown in Figure S4 (Supporting Information).

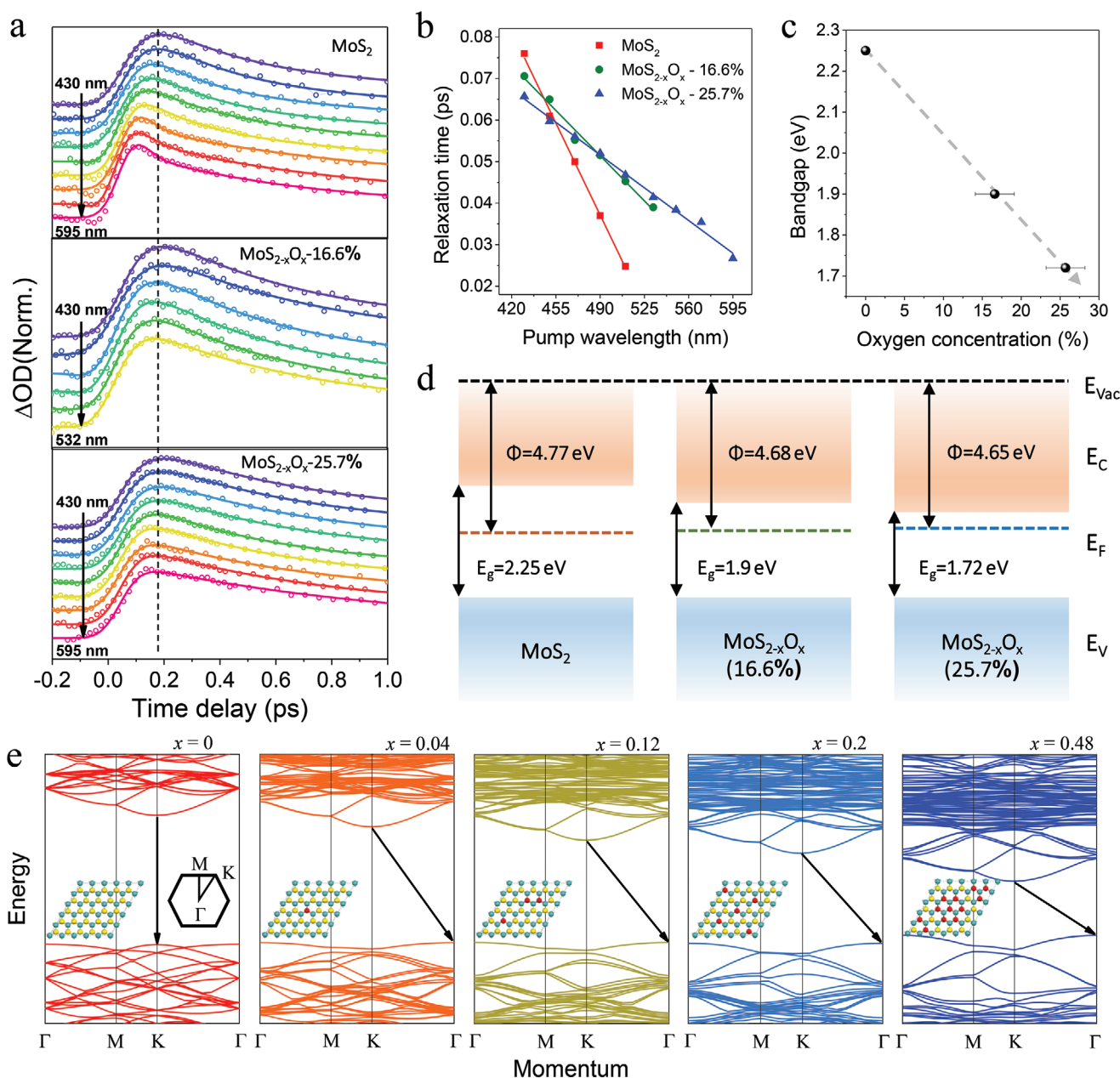
To investigate the optical spectroscopy properties of the as-grown MoS<sub>2-x</sub>O<sub>x</sub> monolayers, we thus performed Raman and PL spectroscopic investigations. As illustrated in Figure 2a, Raman spectra exhibit two typical peaks at ≈385.3 cm<sup>-1</sup> (E<sub>2g</sub>) and 405.8 cm<sup>-1</sup> (A<sub>1g</sub>) in the control sample of the intrinsic monolayer MoS<sub>2</sub> film. In contrast, E<sub>2g</sub>/A<sub>1g</sub> peaks of doped films show red/blue shifts. It was also noted that several new Raman peaks located at around 295 and 335 cm<sup>-1</sup> appear in the doped samples, resulting from the vibrational modes of Mo–O bonds, and the intensity of these peaks increases with the doping levels. In Figure 2b, sharp and strong PL peaks were seen in the intrinsic films, but they quench severely in the oxygen-doped films,<sup>[14]</sup> especially for the heavily doped one. Note that peaks at ≈690 nm are from the sapphire substrates. Compared with the PL peak position of intrinsic MoS<sub>2</sub>, the peak position of doped film also shifts to a larger wavelength which suggests the reduced bandgap due to doping.

From macro perspectives, the Raman and PL mapping images (or collective Raman and PL spectra) are effective approaches to show the homogeneity of doped films at large scale. Raman mapping on the doped wafer-scale monolayer MoS<sub>2-x</sub>O<sub>x</sub> film, along the X- and Y-directions, is shown in Figure 2c,d. Apart from the E<sub>2g</sub> and A<sub>1g</sub> peaks, the peaks resulted from oxygen doping are clearly seen and show uniform intensity. Furthermore, Figure 2e,f shows the Raman mapping of the peak located at 295 cm<sup>-1</sup> and PL mapping of the



**Figure 2.** MoS<sub>2-x</sub>O<sub>x</sub> films with tunable oxygen concentrations and homogeneity of wafer-scale monolayer films. a,b) Raman spectra and PL spectra of sapphire substrates, MoS<sub>2</sub> films, and MoS<sub>2-x</sub>O<sub>x</sub> films with different oxygen concentrations. c,d) Raman mapping images of the wafer-scale films along the X- and Y-directions, respectively. Insets show the X- and Y-directions for the wafer. e,f) Raman mapping image of the peaks at 295 cm<sup>-1</sup> and PL mapping image of the peaks at 668 nm, respectively.





**Figure 3.** Measurement and calculation of bandgaps and band structures. a) Normalized temporal evolutions' microspectroscopy of MoS<sub>2</sub> and MoS<sub>2-x</sub>O<sub>x</sub> films with different oxygen-doping levels. The dots are the data, and the curves show multiexponential fitting with consideration of the instrument response function (150 fs). b) Hot carrier relaxation times as a function of the pump wavelength that was extracted from panel (a). c) The relationship between bandgaps and oxygen concentration. d) Band diagrams of MoS<sub>2</sub> and MoS<sub>2-x</sub>O<sub>x</sub> films with different oxygen-doping levels. e) Theoretically calculated band structures of MoS<sub>2-x</sub>O<sub>x</sub> with oxygen concentration *x* varying from 0 to 0.48.

peak at 668 nm across the whole wafer. The nearly consistent contrast in both Raman and PL mapping images illustrates the high homogeneity of oxygen-doped monolayer films. The normalized raw data of the Raman spectra and PL spectra are shown in Figure S5 (Supporting Information).

In order to determine the bandgap of the as-grown MoS<sub>2-x</sub>O<sub>x</sub> films, we thus performed excitation-energy-scanning ultrafast infrared microspectroscopy measurements.<sup>[33,34]</sup> Similar to the previous method, we used pump pulses to excite electrons at momentum space from the valence band into the conduction band with the phonon energy larger than the

bandgap of MoS<sub>2-x</sub>O<sub>x</sub>. **Figure 3a** shows normalized temporal evolutions' microspectroscopy of MoS<sub>2</sub> and MoS<sub>2-x</sub>O<sub>x</sub> films with different oxygen-doping levels. The rapid exponential rises of signals gradually accelerate at relatively longer pump wavelengths for all the measured samples, which reflects the initial intraband relaxation process for the excitation-induced hot carriers. Through monitoring the hot carrier relaxation time exponentially fitted from the rising edges of these spectra, we found that the relaxation time has an inverse linear relationship with the pump wavelength. The intraband hot carrier relaxation time should trend to zero as the pump photon

energy is tuned to realize the band edge excitation. Thus, we can extrapolate the bandgap energy when the relaxation time approaches to zero. Figure 3b shows the corresponding relaxation time fitted at different pump wavelengths. The bandgaps of monolayer MoS<sub>2-x</sub>O<sub>x</sub> can be significantly tuned from 1.9 eV (oxygen concentration: 16.6%) to 1.72 eV (oxygen concentration: 25.7%), compared with the bandgap of intrinsic monolayer MoS<sub>2</sub> (2.25 eV). These results reveal that oxygen doping can effectively reduce the intrinsic bandgap of monolayer MoS<sub>2</sub>. Figure 3c clearly shows that the bandgaps decrease monotonically with the increasing oxygen concentrations in the films. In the MoS<sub>2-x</sub>O<sub>x</sub> monolayers, some of the sulfur atoms are substituted by the oxygen atoms. The length of Mo–O bond (2.29 Å) is a little shorter than that of the Mo–S bond (2.41 Å),<sup>[30]</sup> which leads to in-plane tensile strain and out-plane compressive strain. For MoS<sub>2</sub>, both tensile strain and compressive strain reduce the bandgap according to previous results,<sup>[35,36]</sup> so strain might be the reason for the reduction of bandgaps. Higher doping level of MoS<sub>2-x</sub>O<sub>x</sub> leads to larger strain, and thus smaller bandgap. We also measured the contact potential difference (CPD) by scanning Kelvin probe force microscopy (SKPM) and calculated the work function  $\Phi$  of different samples by the equation  $CPD = (\Phi_{tip} - \Phi_{sample})/e$ .<sup>[15]</sup> Please see Figure S6 (Supporting Information) for the SKPM images. Figure 3d shows the band diagrams of MoS<sub>2</sub> and MoS<sub>2-x</sub>O<sub>x</sub> films with different oxygen-doping levels. The work function also shows a decreasing tendency with the increasing doping levels from 4.77 eV (intrinsic) to 4.68 eV (lightly doped) and 4.65 eV (heavily doped).

We further simulated the band structure of monolayer MoS<sub>2-x</sub>O<sub>x</sub> by first-principles calculations. The calculations were performed on a series of monolayer MoS<sub>2</sub> supercells with some sulfur atoms randomly substituted by oxygen atoms under various doping levels, and the results are shown in Figure 3e. We can see that the conduction band minimum (CBM) remains at the K point for both intrinsic MoS<sub>2</sub> and the doped one, while the valence band maximum (VBM) shifts from the K point to the  $\Gamma$  point for MoS<sub>2-x</sub>O<sub>x</sub> monolayers compared with MoS<sub>2</sub> monolayers, which leads to an transition of direct-to-indirect bandgap. Furthermore, we find that the doping of O atoms with high electronegativity induces charge transfer from Mo atoms to O atoms. The change of charge density distributions of MoS<sub>2-x</sub>O<sub>x</sub> films affects the electronic structure and reduces the bandgap. Therefore, MoS<sub>2-x</sub>O<sub>x</sub> is characterized as a narrowed indirect bandgap semiconductor, and their bandgaps decrease with the increment of oxygen-doping levels. In addition, the formation of indirect bandgap results in the reduction of PL intensity and even quenching as mentioned above. The calculation results are fully consistent with our experimental observations.

Next, we characterized the electrical properties of the synthesized monolayer MoS<sub>2-x</sub>O<sub>x</sub> films. First, we transferred these lightly doped films onto Al<sub>2</sub>O<sub>3</sub>/Si substrates and fabricated back-gate FETs. Figure 4a shows a wafer-scale array of MoS<sub>2-x</sub>O<sub>x</sub> FETs, and inset is the optical microscopy image of a single device. The transfer and output characteristic curves of a typical device at room temperature with a channel length/width of 20/20  $\mu\text{m}$  are shown in Figure 4b,c, respectively. From the transfer curves, we can see that the transistor shows a typical n-type semiconductor behavior with high on/off ratio. Note that

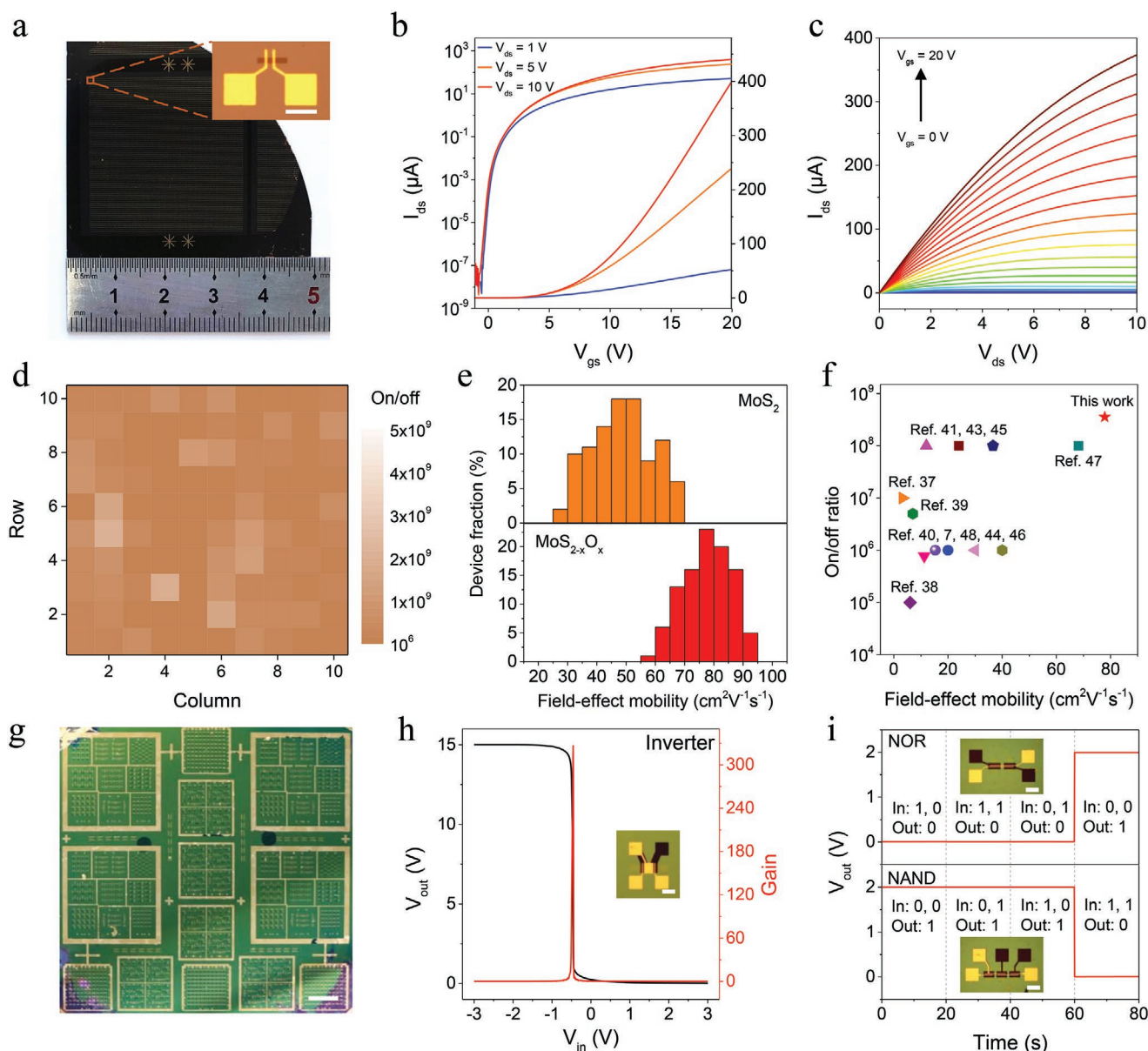
the threshold voltage is negative due to the n-doping of oxygen. As for the output curves, source–drain currents change linearly with the bias voltage, especially at low bias voltages, suggesting Ohmic contacts between the monolayer MoS<sub>2-x</sub>O<sub>x</sub> films and the electrodes.

We further measured 100 devices to figure out the statistic electrical performances. The spatial distribution of current on/off ratio (Figure 4d) shows high homogeneity and averages at  $3.5 \times 10^8$ . We calculated the field-effect mobilities from the equation  $\mu = [dI_{ds}/dV_{gs}] \times [L/(WC_iV_{ds})]$ , where  $\mu$  is the field-effect mobility and  $C_i$  is the capacitance of the dielectric layer per unit area.<sup>[24]</sup> Statistics of the distribution of field-effect mobility for the MoS<sub>2-x</sub>O<sub>x</sub> devices are presented in Figure 4e. We also measured intrinsic MoS<sub>2</sub> FETs for comparison. Please also see Figure S7 (Supporting Information) for the detailed transfer characteristic curves and the comparison of specific figures of field-effect mobility between MoS<sub>2</sub> and MoS<sub>2-x</sub>O<sub>x</sub>. The variation of mobility is introduced from two main factors. One comes from the inhomogeneity of grain boundaries and vacancy defects. For the channels at different locations with different geometry, the amounts of grain boundaries and defects are not exactly the same, which leads to a variation of mobility, partially. Another factor comes from the device fabrication variations including contact and contamination issues. Contacts are sensitive to interface quality, and residual photoresists at the interfaces are unavoidable during the fabrication process. Through calculating the statistics data, we can obtain that the mobility averages at  $78 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$  for MoS<sub>2-x</sub>O<sub>x</sub> FETs; while it averages at  $48 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$  for intrinsic MoS<sub>2</sub> FETs. The increase of electron mobility for MoS<sub>2-x</sub>O<sub>x</sub> monolayers mainly comes from the decrease of bandgap compared with that of intrinsic MoS<sub>2</sub> monolayers. The decrease of bandgap leads to higher conductivity and higher on-state current of the films under the same measurement conditions, which means larger field-effect mobility. Figure 4f shows the comparison of current on/off ratio and mobility between MoS<sub>2-x</sub>O<sub>x</sub> in this work and other films in previous works. From these results, we can see that MoS<sub>2-x</sub>O<sub>x</sub> monolayers show better device performances than other films including intrinsic MoS<sub>2</sub>, charge-transfer doped MoS<sub>2</sub>, ternary MoS<sub>2(1-x)Se<sub>2x</sub></sub>, and WS<sub>2xSe<sub>2-2x</sub></sub>.<sup>[7,37–48]</sup>

Apart from individual FETs, we also used these monolayer MoS<sub>2-x</sub>O<sub>x</sub> films for fabrication of logic devices, including the inverter, NOR gate, and NAND gate. Figure 4g shows such large-scale logic devices with schematics of these electronic circuits shown in Figure S8a–c (Supporting Information). Figure 4h shows the output voltage of the inverter as a function of the input voltage (please also see Figure S8d in the Supporting Information), and the voltage gain shows a high value of 326.5 at  $V_{DD} = 15 \text{ V}$ . The output voltages of NOR and NAND gates at four typical input states are shown in Figure 4i. These results also confirm that MoS<sub>2-x</sub>O<sub>x</sub> films are promising candidates for high-performance integrated circuits.

### 3. Conclusion

In this work, we realized the wafer-scale growth of monolayer MoS<sub>2-x</sub>O<sub>x</sub> films on 2 in. sapphire substrates.



**Figure 4.** Back-gate FETs and logic devices of  $\text{MoS}_{2-x}\text{O}_x$  films. a) A wafer-scale array of  $\text{MoS}_{2-x}\text{O}_x$  FETs. Inset: optical microscopy image of single device. Scale bar: 100  $\mu\text{m}$ . b,c) Transfer curves and output curves of  $\text{MoS}_{2-x}\text{O}_x$  FET. d) Spatial distribution of current on/off ratio of the array. e) Statistics of field-effect mobility for  $\text{MoS}_2$  and  $\text{MoS}_{2-x}\text{O}_x$ . f) Comparisons of field-effect mobility and on/off ratio between this work and previous works. g) Large-scale logic devices. Scale bar: 3 mm. h) Output voltage  $V_{\text{out}}$  and voltage gain of the  $\text{MoS}_{2-x}\text{O}_x$  logic inverter as a function of the input voltage  $V_{\text{in}}$ . Inset: optical microscopy image of the logic inverter. Scale bar: 100  $\mu\text{m}$ . i) Output voltage  $V_{\text{out}}$  of the  $\text{MoS}_{2-x}\text{O}_x$  logic NOR and NAND gates at four typical input states. Inset: optical microscopy images of logic NOR and NAND gates. Scale bars: 100  $\mu\text{m}$ .

Oxygen concentrations in the  $\text{MoS}_{2-x}\text{O}_x$  films are tunable by controlling the oxygen flow rate during the growth process. Both experimental characterizations and theoretical calculations on the  $\text{MoS}_{2-x}\text{O}_x$  monolayers confirm that the bandgaps can decrease from 2.25 eV (intrinsic) to 1.72 eV (heavily doped) accompanied by a direct-to-indirect band transition. The excellent doping homogeneity is revealed from AFM images and spectroscopy mapping images as well. Monolayer  $\text{MoS}_{2-x}\text{O}_x$  FETs show improved performances with a high field-effect mobility of  $78 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$  and a current on/off ratio of  $3.5 \times 10^8$ . Our results indicate that monolayer  $\text{MoS}_{2-x}\text{O}_x$

films are ideal 2D building blocks for high-performance electronics and optoelectronics.

#### 4. Experimental Section

**Growth of  $\text{MoS}_2$  and  $\text{MoS}_{2-x}\text{O}_x$  Monolayers:** The growth of 2 in. wafer-scale monolayer  $\text{MoS}_2$  and  $\text{MoS}_{2-x}\text{O}_x$  films was carried out in a three-temperature-zone CVD system. S (Alfa Aesar, 99.5%, 10 g) and  $\text{MoO}_3$  (Alfa Aesar, 99.999%, 50 mg) powders were used as reactive precursors and were loaded in two inner quartz tubes at upstream zones I and II, respectively. 2 in. sapphire substrates (C-plane off *M*-axis, thickness:



430  $\mu\text{m}$ ) were vertically loaded at downstream zone III (Figure S1a, Supporting Information). Sapphire substrates were preannealed at 1000 °C in order to form the atomically flat steps on the surfaces. During the growth process, temperatures at zones I, II, and III were 130, 530, and 900/800 °C, respectively, for the growth of  $\text{MoS}_2/\text{MoS}_{2-x}\text{O}_x$ . High-purity Ar (275 sccm) was flown through the quartz tubes as carrying gas. For  $\text{MoS}_{2-x}\text{O}_x$  films with the oxygen concentrations of 16.6% and 25.7%, 6 and 10 sccm high-purity  $\text{O}_2$  were injected into the chamber during the growth process, respectively. The pressure of the growth chamber was maintained at about 1 Torr, and the whole growth process was lasted for 50 min.

**Characterizations of Samples:** AFM imaging was performed by Veeco Multimode III system under the tapping mode. STEM samples were prepared by transferring the  $\text{MoS}_{2-x}\text{O}_x$  films from sapphire substrates to grids. The films were first lifted off by deionized water and then fished up by grids from the surface of water. STEM imaging was performed by an aberration-corrected Nion U-HERMES200 microscope operated at 60 kV. STM samples were prepared by direct growth of  $\text{MoS}_{2-x}\text{O}_x$  films on highly oriented pyrolytic graphite substrates. STM imaging was carried out in a low-temperature STM system (4.5 K,  $10^{-10}$  Torr) with chemical-etched W tip. XPS was carried out by Thermo Fisher Scientific ESCALAB 250X with monochromatic Al  $K\alpha$  source (1468.6 eV). SKPM images were performed by Asylum Research Cypher S system with a platinum-coated AFM tip. Raman and PL spectra were performed by Horiba Jobin Yvon LabRAM HR-Evolution Raman system with a 532 nm laser excitation under a power of 500  $\mu\text{W}$ . Excitation-energy-scanning ultrafast infrared microspectroscopy measurements were carried out by a femtosecond amplifier laser system (Spitfire Ace, Spectra Physics) that generated laser pulses with a repetition rate of 1 kHz, 800 nm central wavelength, and a pulse duration of  $\approx 35$  fs. Samples for ultrafast infrared microspectroscopy measurements were grown on transparent double-side-polished sapphire substrates.

**Band Structure Calculations:** First-principles calculations were performed on the basis of density-functional theory (DFT) as implemented in the Vienna ab initio simulation package (VASP).<sup>[49]</sup> The ions' cores were described by the projector augmented wave (PAW) method,<sup>[50]</sup> and the exchange-correlation interactions were described by the Perdew–Bruke–Ernzerhof (PBE)<sup>[51]</sup> parameterization of the generalized gradient approximation (GGA). The energy cutoff for plane waves was set to be 500 eV. The atomic positions were fully optimized until all the free energies were less than  $10^{-4}$  eV before conducting electronic structures calculations.

**Device Fabrications and Measurements:** FETs and logic devices were fabricated by the standard microfabrication process. For the back-gate transistors, 30 nm high- $k$   $\text{Al}_2\text{O}_3$  film was deposited on the heavily doped silicon substrate by atomic layer deposition (ALD) as the dielectric layer. ALD was performed at 150 °C with alternant trimethylaluminum (TMA) pulse and  $\text{H}_2\text{O}$  pulse by Cambridge Savannah-100 ALD system. Monolayer  $\text{MoS}_{2-x}\text{O}_x$  was then transferred from sapphire substrate onto  $\text{Al}_2\text{O}_3/\text{Si}$  and followed by the preparation of channels and metal electrodes. The monolayer films were first patterned into ribbons by UV lithography (Suss MicroTec GmbH MA6) and reactive ion etching (Oxford Instruments Plasma 80 plus). Au/Ti/Au electrodes were patterned by a second UV lithography process and deposited by electron beam evaporation with a thickness of 1/3/30 nm. For the fabrication of logic devices, the experimental methods were the same as those of back-gate devices while the order of fabrication steps changed according to requirement. Electrical measurements of all devices were carried out in a high-vacuum ( $1 \times 10^{-6}$  mbar) four-probe-station system by an Agilent 4156C semiconductor parameter analyzer.

## Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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## Conflict of Interest

The authors declare no conflict of interest.

## Author Contributions

Z.W. and J.T. contributed equally to this work. G.Y.Z. and R.Y. conceived and supervised the project. Z.W., Q.Q.W., and B.Y.H. prepared the  $\text{MoS}_2$  and  $\text{MoS}_{2-x}\text{O}_x$  samples. Z.C. and H.L.C. performed the ultrafast infrared spectroscopy. Z.W. and J.H.Y. carried out SKPM. X.Y.L. and J.T.S. calculated the band structures. Y.W., L.C., and K.H.W. carried out STM. J.T. and B.H. performed STEM under the direction of P.G. Z.W. carried out XPS. Z.W., J.T., and J.W.L. performed the ALD. Z.W. and J.T. fabricated and measured the FETs and logic devices. G.Y.Z., R.Y., Z.W., and J.T. analyzed the results and wrote the manuscript. All authors commented on this paper.

## Data Availability Statement

Research data are not shared.

## Keywords

band engineering, field-effect transistors, molybdenum disulfide, oxygen substitution, wafer-scale doping

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